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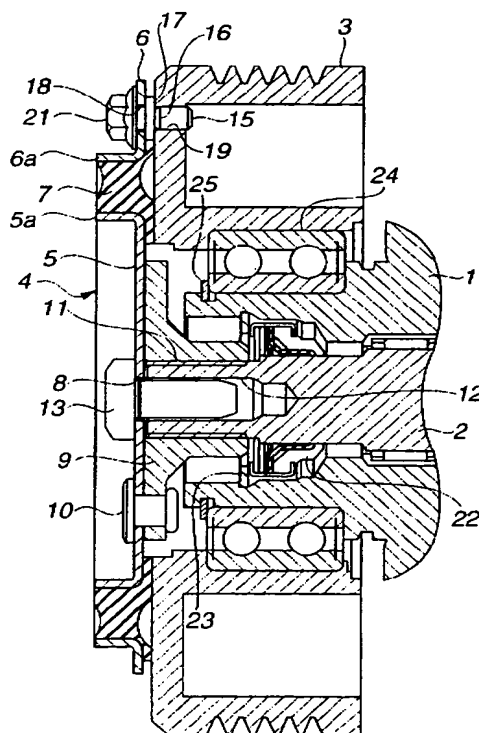
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(54) **Power transmission**

(57) A mechanical device for transmitting power includes a power-transmission pulley (3) rotatably mounted on a housing (1) of an automotive accessory, a drive plate (4) fixedly connected to a shaft end of a rotating shaft (2) of the automotive accessory, and a plurality of shear pins (15) via which the pulley (3) and the drive plate (4) are joined to each other. Each of the shear pins (15) has a notched portion (16) between opposing faces of the pulley (3) and the drive plate (4), and a flanged portion (17) formed at a position being offset from the notched portion (16) toward the drive plate (4) and interleaved between the pulley (3) and the drive plate (4) so that the notched portion (16) adjoins the flanged portion (17) and that both side walls of the flanged portion (17) abut the opposing faces of the pulley (3) and the drive plate (4). An inside diameter of each of a plurality of shear-pin insertion holes (18) formed in the drive plate (4), is dimensioned to be larger than an outside diameter of each of the shear pins (15) fixedly connected to the pulley (3), for easy assembling. The drive plate (4) is fixedly connected to the shear pins (15) by applying a tightening force in an axial direction of each of the shear pins (15) between a protruded end portion of each of the shear pins projecting outside of the shear-pin insertion holes (18) and an associated one of the flanged portions (17) of the shear pins (15).

**FIG.1**



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## Description

### TECHNICAL FIELD

[0001] The present invention relates to a mechanical device for transmitting power, and particularly to such a power-transmission device with a shear pin which is designed to fail at a predetermined force in order to protect automotive accessories such as a compressor of an automotive air conditioning system.

### BACKGROUND ART

[0002] As is generally known, a shear pin is often provided in a fuse design to hold parts in a fixed relationship until excessive force or excessive torque is exerted on one or more of the parts which cause shearing of the shear pin, and also used as a safety device in a power train to protect a mechanism. One such a power-transmission device with shear pins has been disclosed in Japanese Utility Model Provisional Publication No. 1-169619. In the Japanese Utility Model Provisional Publication No. 1-169619, a power-transmission member is fixedly connected to a rotating member integrally connected to a shaft end of a rotating shaft of an automotive accessory through a plurality of shear pins, so that the shear pins are sheared when excessive load is exerted on the automotive accessory, in order for the shear pins to permit the power-transmission member to freely rotate and thus to prevent the automotive accessory to be damaged. As shear pins functioning as a simple and reliable overload limiter, a shearable connecting structure constructed by notched bolts and nuts is often used. Each of the notched bolts has a circumferentially notched portion at coupled faces of the rotating member and the power-transmission member. The notched bolts serve as shear pins. When assembling, the nuts are screwed onto the respective notched bolts to add a joining force in an axial direction of each of the bolts and to couple the rotating member with the power-transmission member by means of the notched bolts and nuts. For easy assembling of the rotating member and power-transmission member, a bolt insertion hole machined in each of these members must be dimensioned to be somewhat larger than an outside diameter of the external threaded portion of each of the notched bolts. However, when the notched bolts are inserted into the respective bolt insertion holes, each having an inside diameter larger than the outside diameter of the notched bolt, and then the rotating member and the power-transmission member are assembled to each other by means of the notched bolts and nuts, there is a considerable dimensional divergence in an aperture among each set of notched bolt and associated bolt insertion hole, which aperture dimension is measured in a direction of rotation of the rotating member and power-transmission member. In presence of excessive load applied to the accessory, there is an increased tendency for a shearing force

to be exerted ununiformly on the notched portion of each bolt. In the power-transmission device as described in the Japanese Utility Model Provisional Publication No. 1-169619, owing to unbalanced load arising from the ununiform shearing forces applied to the notched portions of the bolts, an intended shearing performance, that is, an intended torque-limiter performance cannot be assured. Additionally, if the notched bolt serving as a shear pin and the associated nut are tightened with excessive torque greater than a specified tightening torque, the excessive tightening torque acts to prevent the rotating member from displacing relative to the power-transmission member in the rotational direction when excessive load is applied to the automotive accessory. The tightening forces acting in the axial directions of the bolts also act on the respective notched portions, thus exerting a bad influence on the intended shearing performance.

### SUMMARY OF THE INVENTION

[0003] Accordingly, it is an object of the invention to provide a mechanical device for transmitting power, which avoids the aforementioned disadvantages.

[0004] It is another object of the invention to provide a shear-pin equipped power-transmission device for use in a power train of an automotive accessory such as an air-conditioning compressor, which is capable of ensuring easy assembly without sacrificing an intended shearing performance of the shear pin.

[0005] In order to accomplish the aforementioned and other objects of the present invention, a mechanical device for transmitting power comprises a power-transmission member rotatably mounted on a housing of an automotive accessory so that the power-transmission member is arranged concentrically with respect to a rotating shaft of the automotive accessory, a rotating member fixedly connected to a shaft end of the rotating shaft and arranged to be opposite to the power-transmission member in an axial direction of the rotating shaft, a plurality of shear pins via which the power-transmission member and the rotating member are joined to each other, a first member of the power-transmission member and the rotating member, to which the shear pins are fixedly connected, the second member of the power-transmission member and the rotating member having a portion defining a plurality of shear-pin insertion holes, an inside diameter of each of the shear-pin insertion holes being dimensioned to be larger than an outside diameter of each of the shear pins, each of the shear pins having a notched portion between opposing faces of the power-transmission member and the rotating member, and a flanged portion formed on an outer periphery thereof at a position being offset from the notched portion toward the second member and interleaved between the power-transmission member and the rotating member so that the notched portion adjoins the flanged portion and that both side walls of the flang-

ed portion about the opposing faces of the power-transmission member and the rotating member, and the second member being engaged with the shear pins through the shear-pin insertion holes, and fixedly connected to the shear pins by applying a tightening force in an axial direction of each of the shear pins between a protruded end portion of each of the shear pins projecting outside of the shear-pin insertion holes and an associated one of the flanged portions of the shear pins. It is preferable that each of the shear pins has an external threaded portion formed on the protruded end portion, so that the second member is fixedly connected to the first member via the shear pins by tightening a nut screwed onto the external threaded portion. Alternatively, the second member may be fixedly connected to the first member via the shear pins by caulking the protruded end portion of each of the shear pins. The rotating member may comprise a drive plate fixedly connected to the shaft end of the rotating shaft of the automotive accessory, and the drive plate may comprise a first plate fixed to the shaft end of the rotating shaft, a second plate located on an outer periphery of the first plate and integrally connected to the power-transmission member via the shear pins, and a damper rubber through which the first and second plates are integrally connected to each other. It is more preferable that the flanged portion is cylindrical in shape and the notched portion is frusto-conical in shape so that the smallest-diameter portion of the frusto-conical notched portion adjoins one side wall of the flanged portion facing the first member. Preferably, the damper rubber has a substantially ring shape, and the damper rubber has a substantially hat-shape in a sectional view of the substantially ring-shaped damper rubber in a radial direction thereof. A brim of the hat-shaped damper rubber is partly provided in an aperture defined between opposing faces of the first plate and the first member and partly provided in an aperture defined between the second plate and the first member, and whereby the second member is in elastic-contact with the second member via the brim of the hat-shaped damper rubber, for powertrain torque-shock reduction.

[0006] The other objects and features of this invention will become understood from the following description with reference to the accompanying drawings.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

[0007] Fig. 1 is a longitudinal cross-sectional view illustrating one embodiment of a shear-pin equipped power-transmission device of the invention.

[0008] Fig. 2 is a side view illustrating the shear-pin equipped power-transmission device of the embodiment shown in Fig. 1.

[0009] Fig. 3 is a longitudinal cross-sectional view illustrating a sub-assembly of a pulley 3 and a drive plate 4 in a slightly-modified shear-pin equipped power-transmission device of the invention, under a condition in which a housing 1 of an automotive accessory and a

rotating shaft 2 are disassembled.

[0010] Fig. 4 is a side view illustrating the drive plate 4 of the modified shear-pin equipped power-transmission device shown in Fig. 3.

#### **DESCRIPTION OF THE PREFERRED EMBODIMENTS**

[0011] Referring now to the drawings, particularly to Figs. 1 and 2, the shear-pin equipped power-transmission device of the invention is exemplified in an automotive air-conditioning compressor corresponding to one of automotive accessories. A pulley 3 is rotatably mounted on one shaft end of a rotating shaft (or a compressor shaft) 2 of a compressor housing 1 by means of a ball bearing 24. The outer race of ball bearing 24 is press-fitted into the inner periphery of the pulley 3, while the inner race of ball bearing 24 is fitted onto the one shaft end of the rotating shaft 2. A snap ring 25 is put in an annular groove in the compressor housing 1 to prevent axial movement of the inner race of ball bearing 24 and to retain the ball bearing 24 in place. The pulley 3 serves as a power-transmission member and is arranged concentrically with respect to the axis of the rotating shaft 2 of the compressor. A drive plate 4 (a rotating member) is installed on the one shaft end of the rotating shaft 2 so that, as viewed from Fig. 1, the left-hand side wall surface of the drive plate 4 faces the right-hand side wall surface of the pulley 3, such that the drive plate 4 is opposite to the pulley 3 in the axial direction of the rotating shaft 2. As shown in Figs. 1 and 2, the drive plate 4 is comprised of a first plate 5 fixed to the shaft end of the rotating shaft 2, and a second plate 6 integrally connected to the first plate 5 through a damper rubber 7 in such a manner as to surround the outer periphery of the first plate 5. As shown in Fig. 1, the second plate 6 is integrally connected to the power-transmission member (the pulley 3) via the shear pins (15, 15, 15). The damper rubber 7 is adhered to both an axially-extending, substantially 90°-bent, annular flanged edge portion 5a formed at the outer periphery of the first plate 5 and an axially-extending, substantially 90°-bent, annular flanged edge portion 6a formed at the inner periphery of the second plate 6 by way of vulcanization. As clearly seen from the cross section of Fig. 1, the damper rubber 7 has a substantially ring shape. In a sectional view of the substantially ring-shaped damper rubber 7 in its radial direction, the damper rubber 7 has a substantially hat-shape in partial cross section. A portion of the hat-shaped damper rubber 7 corresponding to a brim of the hat is partly provided in a slight aperture defined between the opposing faces of the first plate 5 and the pulley 3 and also partly provided in a slight aperture defined between the opposing faces of the second plate 6 and the pulley 3. Thus, the drive plate 4 (the first and second plates 5 and 6) is in elastic-contact with the left-hand side wall of the pulley 3 via the brim of the hat-shaped damper rubber 7. This contributes to attenuation in

torque shock in the automotive power train. As shown in Fig. 1, the first plate 5 is formed at its center with a bolt insertion hole 8. A boss member 9 is arranged concentrically with respect to the axis of the bolt insertion hole 8 and riveted to the right-hand side wall of the first plate 5 by means of a plurality of rivets (circumferentially equi-distant spaced three rivets 10 in the shown embodiment). The boss member 9 is engaged with the shaft end of the rotating shaft 2 via a spline-connection means 11 in a manner so as to prevent relative rotation of the boss member 9 on the shaft end of the rotating member 2 and to allow axial movement of the boss member 9 relative to the rotating shaft 2. Actually, the spline-connection means 11 includes internal splines formed on the inner periphery of the boss member 9 and external splines formed on the outer periphery of the shaft end of the rotating shaft 2. By screwing a bolt 13 through the central bolt insertion hole 8 into a tapped hole 12 formed in the rotating shaft end until a tightening torque for the bolt 13 reaches a specified tightening torque, the drive plate plus boss member is fixedly connected to the rotating shaft end. As can be appreciated from Figs. 1 and 2, the second plate 6 and the pulley 3 are joined or connected to each other via a plurality of shear pins (three shear pins 15 in the shown embodiment). The shear pins (15, 15, 15) are fixedly connected to or press-fitted into respective shear-pin mounting holes (19, 19, 19) formed in the pulley 3. Each of the shear pins 19 is formed with a notched portion 16 and a flanged portion 17. With the shear pin 15 installed at a coupling portion between the pulley 3 and the second plate 6 of drive plate 4, the notched portion 16 of shear pin 15 is located between the opposing faces of pulley 3 and second plate 6. The flanged portion 17 is formed on the outer periphery of shear pin 15 at a position being slightly offset from the notched portion 16 toward the drive plate 4 in the axial direction of the shear pin, so that the notched portion 16 adjoins the flanged portion 17 and that both side walls of the flanged portion 17 abut the left-hand side wall surface of the pulley 3 and the right-hand side wall surface of the second plate 6, respectively. In more detail, the flanged portion 17 is cylindrical in shape, whereas the notched portion 16 is frusto-conical in shape and thus formed in a frusto-conical fashion in such a manner as to adjoin the right-hand side wall of the flanged portion 17. The smallest-diameter portion of the frusto-conical notched portion 16 is located on a plane corresponding to the right-hand side wall surface of the flanged portion 17. On the other hand, the second plate 6 has three shear-pin insertion holes (18, 18, 18) formed therein, so there is a one-to-one correspondence between the installation positions of three shear pins (15, 15, 15) on the pulley 3 and the three shear-pin insertion holes (18, 18, 18) formed in the second plate 6. Each of the shear-pin insertion holes (18, 18, 18) is dimensioned so that the inside diameter of the shear-pin insertion hole is slightly larger than the outside diameter of the shear pin 15 except both the notched por-

tion 16 and the flanged portion 17. As described in detail hereunder, the second plate 6 is engageable with the shear pins (15, 15, 15) through the shear-pin insertion holes (18, 18, 18), and the second plate 6 is fixedly connected to the pulley 3 by applying a tightening force in the axial direction of each shear pin 15 between a protruded end portion of each of the shear pins (15, 15, 15) projecting outside of the respective shear-pin insertion holes (18, 18, 18) and an associated one of the flanged portions (17, 17, 17). Actually, in the embodiment shown in Figs. 1 and 2, an external threaded portion 20 is formed on each of the protruded end portions of the shear pins (15, 15, 15) projecting from the respective shear-pin insertion holes (18, 18, 18). By screwing a nut 21 on the external threaded portion 20, the second plate 6 and the pulley are fixedly connected to each other. In Fig. 1, a part denoted by reference sign 22 is an oil seal interleaved between the compressor housing 1 and the rotating shaft (compressor shaft) 3. A part denoted by reference sign 23 is a snap ring which retains the oil seal 22 in place.

**[0012]** In the previously-described structure of the shear-pin equipped power-transmission device of the embodiment, the shear-pin insertion hole 18 provided in the drive plate 4 (in particular, the second plate 6) is formed to have a larger diameter in comparison with the outside diameter of the shear pin 15, and thus it is possible to absorb machining errors for the shear-pin insertion holes 18 and installation errors of the shear pins 15. Also, the larger-diameter shear-pin insertion hole 18 ensures easy mounting of the second plate 6 on the three shear pins 15 press-fitted to the pulley 3, thus ensuring easy assembling of the drive plate 4 to the pulley 3. Furthermore, when the drive plate 4 is fixedly connected to the pulley 3 by screwing the nut 21 onto the external threaded portion 20 formed on each protruded end portion of shear pin 15, the tightening force for the external threaded portion 20 acts between the protruded shear pin end and the flanged portion 17 of shear pin 15 in the axial direction of the shear pin. According to the shear pin structure of the embodiment, note that the tightening force does not act on the notched portion 16 of shear pin 15 as a tensile load. Therefore, it is possible to securely engage the shear pin 15 with the drive plate 4 by tightening the nuts (21, 21, 21) with a comparatively high tightening force (tightening torque), so that there is no relative rotation (no relative displacement) of the shear pin 15 to the drive plate 4. As a result, even when there is a considerable dimensional divergence in the aperture among each set of notched shear pin and shear-pin insertion hole, which aperture dimension is measured in a direction of rotation of the rotating member (the drive plate 4) and power-transmission member (the pulley 3) after the notched shear pins (15, 15, 15) are inserted into the respective shear-pin insertion holes (18, 18, 18) and then the drive plate 4 and the pulley 3 are assembled to each other by means of the notched shear pins (15, 15, 15) and nuts (21, 21, 21), the presence of

these uneven apertures does not exert a bad influence upon the intended shearing performance of the shear pins. Thus, in the shear-pin equipped power-transmission device of the embodiment, it is possible to reconcile or balance two contradictory requirements, that is, easy assembling based on large-diameter shear-pin insertion holes 18 and reliable overload limiter (an intended shearing performance). Additionally, the previously-described flanged portion 17 also functions to easily and accurately position the shear pin 15 with respect to the left-hand side wall face of the pulley 3 by way of abutment between the right-hand side wall surface of the flanged portion 17 and the left-hand side wall surface of the pulley 3 when the shear pins 15 are press-fitted into the respective shear-pin mounting holes 19 of the pulley 3. This ensures easy assembling of the shear pins (15, 15, 15) on the pulley 3. Moreover, according to the shear-pin equipped power-transmission device of the embodiment, the drive plate 4 is constructed by three components, namely the first plate 5 fixed to the rotating shaft 2, the second plate 6 connected through the shear pins (15, 15, 15) to the pulley 3 in a manner so as to surround the outer periphery of the first plate 5, and the damper rubber 7 through which the first and second plates 5 and 6 are resiliently connected to each other. By means of the damper rubber 7, it is possible to effectively absorb or attenuate torque shock arising from positive and negative fluctuations in rotation of the automotive power train.

**[0013]** In the embodiment shown in Figs. 1 and 2, in order to secure the second plate 6 of drive plate 4 onto the shear pins (15, 15, 15), the nuts (21, 21, 21) are screwed onto the respective external threaded portions (20, 20, 20) of the protruded shear-pin end portions. In lieu thereof, as shown in Figs. 3 and 4, the second plate 6 may be fixedly connected to the shear pins (15, 15, 15) by caulking the protruded pin ends of the shear pins (15, 15, 15) (see the caulked portion 15A shown in Fig. 3) and by crimping the second plate 6 between the caulked portion 15a and the flanged portion 17 of shear pin 15. In this case, as can be seen from the phantom line (two-dotted line) shown in Fig. 3, generally, such a caulking process is achieved while putting a jig 26 on the right-hand side wall surface of the pulley 3. Such a caulking force never acts on the damper rubber 7, and thus the caulking process can be securely certainly achieved. The simple fastening means as discussed above, that is, a bolt-nut joint method or a caulked joint method is easy in joining work.

**[0014]** While the foregoing is a description of the preferred embodiments carried out the invention, it will be understood that the invention is not limited to the particular embodiments shown and described herein, but that various changes and modifications may be made without departing from the scope or spirit of this invention as defined by the following claims.

## Claims

1. A mechanical device for transmitting power comprising:

a power-transmission member (3) rotatably mounted on a housing (1) of an automotive accessory so that the power-transmission member is arranged concentrically with respect to a rotating shaft (2) of the automotive accessory; a rotating member (4) fixedly connected to a shaft end of the rotating shaft (2) and arranged to be opposite to the power-transmission member in an axial direction of the rotating shaft (2); a plurality of shear pins (15) via which the power-transmission member (3) and the rotating member (4) are joined to each other; a first member of the power-transmission member (3) and the rotating member (4), to which the shear pins (15) are fixedly connected; the second member of the power-transmission member (3) and the rotating member (4) having a portion defining a plurality of shear-pin insertion holes (18), an inside diameter of each of the shear-pin insertion holes being dimensioned to be larger than an outside diameter of each of the shear pins; each of the shear pins (15) having a notched portion (16) between opposing faces of the power-transmission member (3) and the rotating member (4), and a flanged portion (17) formed on an outer periphery thereof at a position being offset from the notched portion (16) toward the second member and interleaved between the power-transmission member (3) and the rotating member (4) so that the notched portion adjoins the flanged portion and that both side walls of the flanged portion abut the opposing faces of the power-transmission member (3) and the rotating member (4); and the second member being engaged with the shear pins (15) through the shear-pin insertion holes (18), and fixedly connected to the shear pins (15) by applying a tightening force in an axial direction of each of the shear pins (15) between a protruded end portion of each of the shear pins (15) projecting outside of the shear-pin insertion holes (18) and an associated one of the flanged portions (17) of the shear pins.

2. The mechanical device for transmitting power as claimed in claim 1, wherein each of the shear pins (15) has an external threaded portion (20) formed on the protruded end portion, so that the second member is fixedly connected to the first member via the shear pins by tightening a nut (21) screwed onto the external threaded portion.

3. The mechanical device for transmitting power as claimed in claim 1, wherein the second member is fixedly connected to the first member via the shear pins by caulking the protruded end portion of each of the shear pins (15). 5
4. The mechanical device for transmitting power as claimed in claim 1, wherein the rotating member (4) comprises a drive plate fixedly connected to the shaft end of the rotating shaft (2) of the automotive accessory, and the drive plate (4) comprises a first plate (5) fixed to the shaft end of the rotating shaft (2), a second plate (6) located on an outer periphery of the first plate and integrally connected to the power-transmission member (3) via the shear pins (15), and a damper rubber (7) through which the first and second plates (5, 6) are integrally connected to each other. 10 15
5. The mechanical device for transmitting power as claimed in claim 1, wherein the flanged portion (17) is cylindrical in shape and the notched portion (16) is frusto-conical in shape so that the smallest-diameter portion of the frusto-conical notched portion (16) adjoins one side wall of the flanged portion (17) facing the first member. 20 25
6. The mechanical device for transmitting power as claimed in claim 4, wherein the damper rubber has a substantially ring shape, and the damper rubber has a substantially hat-shape in a sectional view of the substantially ring-shaped damper rubber in a radial direction thereof, and a brim of the hat-shaped damper rubber is partly provided in an aperture defined between opposing faces of the first plate and the first member and partly provided in an aperture defined between the second plate and the first member, and whereby the second member is in elastic-contact with the second member via the brim of the hat-shaped damper rubber. 30 35 40

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FIG.1

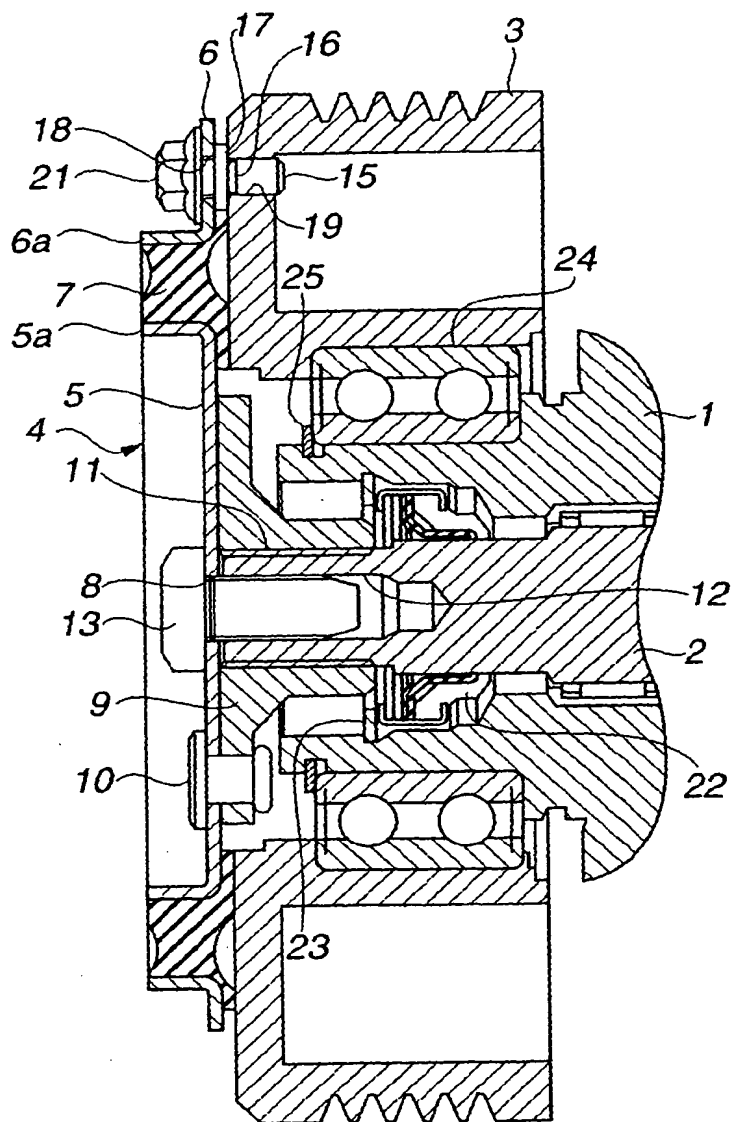
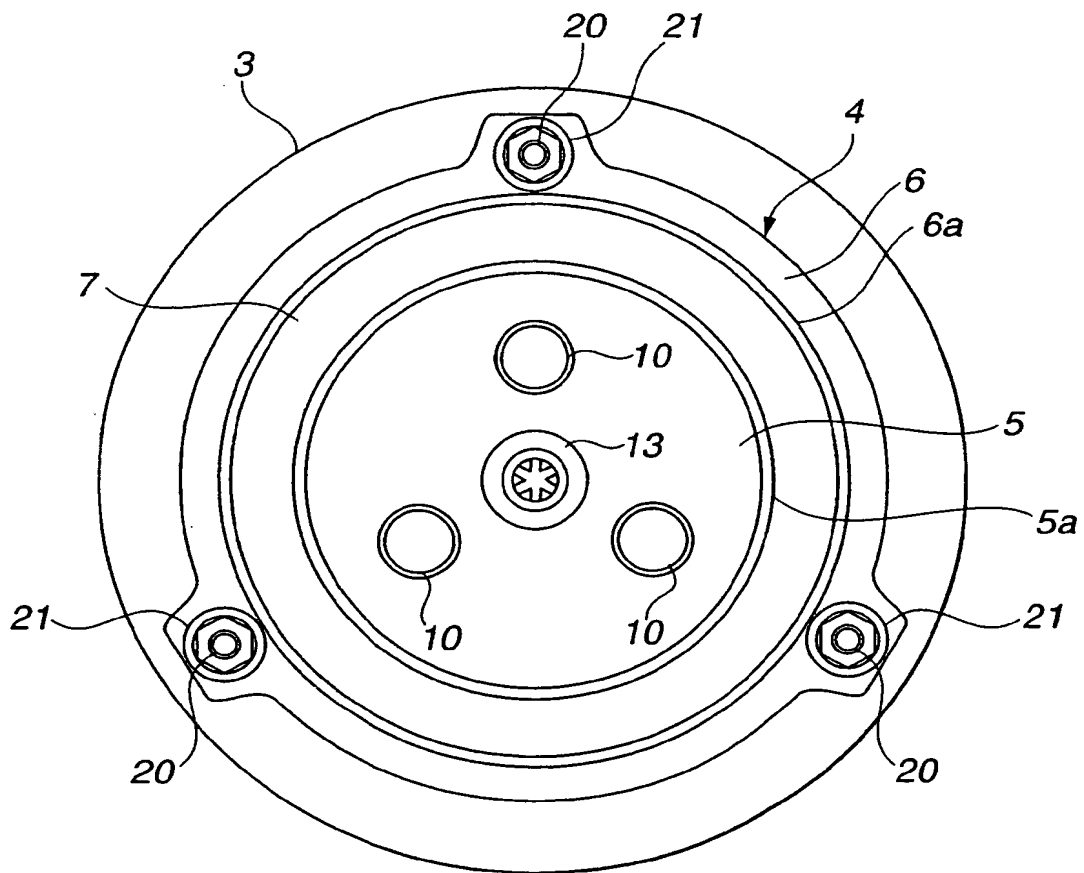
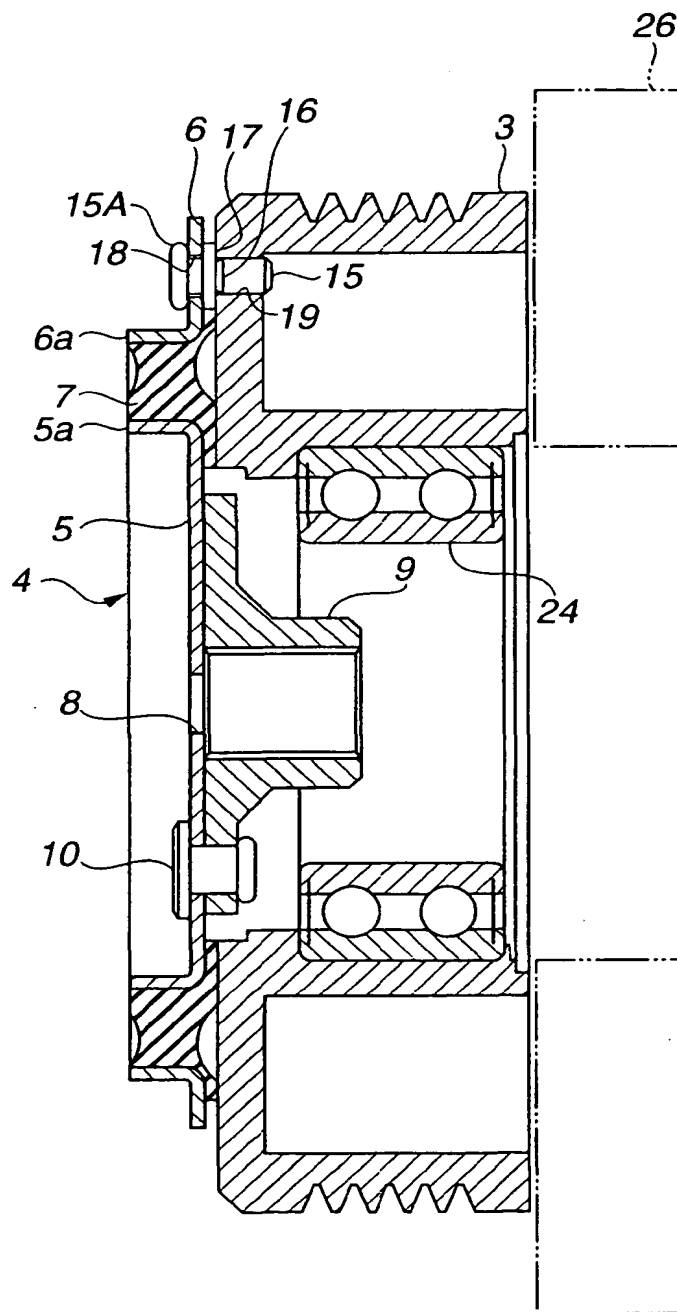


FIG.2



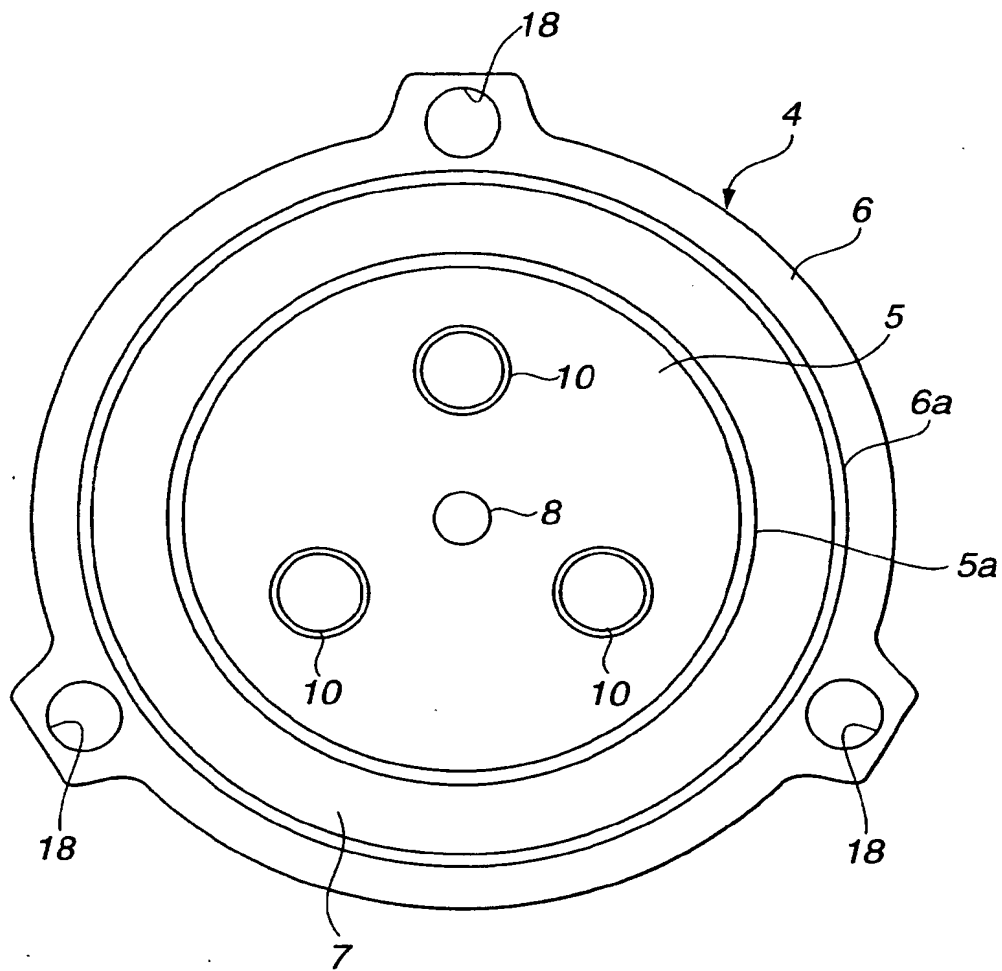


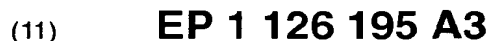
**FIG.3**



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**FIG.4**





(12)

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**(30) Priority: 18.02.2000 JP 2000040922**

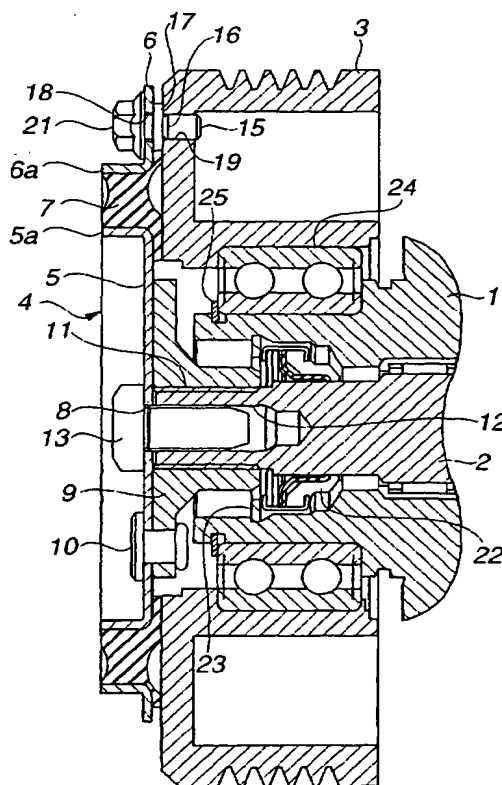
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**(54) Power transmission**

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**FIG.1**





European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number  
EP 01 10 2984

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 06, 30 June 1997 (1997-06-30) & JP 09 042411 A (OGURA CLUTCH CO LTD), 14 February 1997 (1997-02-14) * abstract * * figures 1,2 *	1,3,4	F16H55/36
A	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 01, 31 January 1997 (1997-01-31) & JP 08 232838 A (TOYOTA AUTOM LOOM WORKS LTD), 10 September 1996 (1996-09-10) * abstract * * figure 9 *	1,2	
A	EP 0 890 760 A (SANDEN CORP) 13 January 1999 (1999-01-13) * abstract * * column 4, line 19 - line 33 * * column 6, line 2 - line 18 * * figures 2B,6B *	4,6	
A	PATENT ABSTRACTS OF JAPAN vol. 1996, no. 12, 26 December 1996 (1996-12-26) & JP 08 200446 A (NOK MEGURASUTIKKU KK), 6 August 1996 (1996-08-06) * abstract * * figures 1-5 *	4,6	F16H F16D F04B
A	US 1 740 838 A (ROESEN OSCAR C) 24 December 1929 (1929-12-24) * page 1, column 90 - column 94 * * figure 2 *	5	
The present search report has been drawn up for all claims			
Place of search <b>MUNICH</b>		Date of completion of the search <b>25 February 2004</b>	Examiner <b>Cesaro, E</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 01 10 2984

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
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25-02-2004

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